

Work Order ID 51341



Page 1

August 19, 2009 11:37:36 AM

Item ID: D2989-3

Accept



Setup Start



Revision ID: D

Stop



Item Name: Rib

Start Date: 08/19/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 08/25/2009 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan: MF

Date: 09-08-19

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr
D2989	Rev D

100



Large Fab

0.00

SA0 09-08-26

(2)

Large Fab

Memo

0.00

Large Fab

1- pick D3166-3 cut D2989-3 to length using DT9441 template and cut 45
degree as per dwg D2989 2- remove identification markings 3- deburr

110



QC5- Inspect part completeness to step on W/O

0.00

=> SA0 08/26

(3)

QC

Memo

0.00

Quality Control

120



Identify as per dwg & Stock Location: basket

0.00

PD 09-08-26 (2)

Packaging

Memo

0.00

Packaging

W/O:		WORK ORDER CHANGES					
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Sequence ID/
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DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

09/08/26 HJ

PL 09-8-26

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Picklist Print

August 19, 2009 11:37:36 AM

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Work Order ID: 51341



Parent Item: D2989-3RevD



Parent Item Name: Rib

Start Date: 08/19/2009

Required Date: 08/25/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3166-3RevA1		Manufactured	No			100	Each	5.8105	0.1684		SA1	02-08-26

✓ Basket Hoop

Loc Qty

Loc Code

Location

Main Warehouse

W_A

50033

50618

5.8105

0.8105

5

0.1684

09-08-26

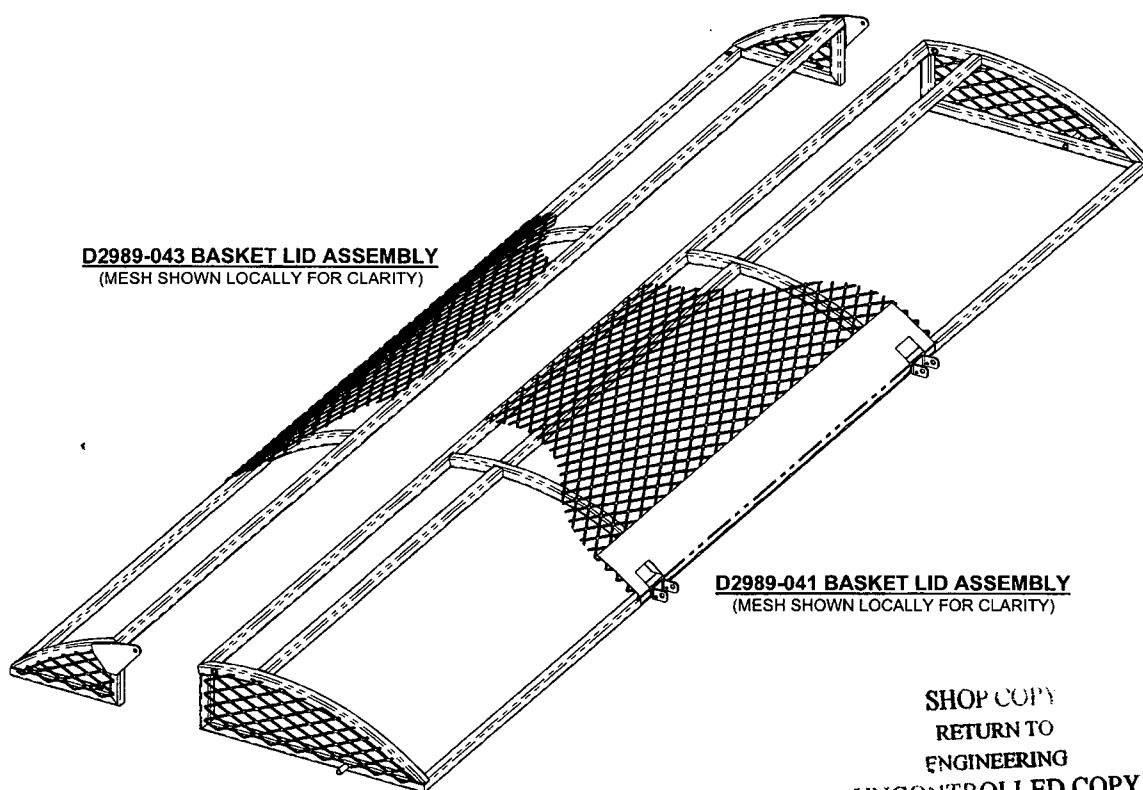
SAD

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D2989-043 BASKET LID ASSEMBLY
(MESH SHOWN LOCALLY FOR CLARITY)

D2989-041 BASKET LID ASSEMBLY
(MESH SHOWN LOCALLY FOR CLARITY)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 51341

MF
09-08-19

NOTES:
1) MATERIAL: N/A
2) FINISH: POWDER COAT WHITE (4.3)
BLACK ANTI-SKID PAINT
SPRAY PAINT INSIDE SURFACES
3) TOLERANCES: PER DART QSI 018
4) UNITS: INCHES UNLESS OTHERWISE STATED
5) BREAK SHARP EDGES: 0.005 TO 0.010
6) IDENTIFICATION: N/A
7) WEIGHT: D2989-041 = 26.50 lbs; D2989-042 = 26.50 lbs
8) WELD PER DART QSI 004

ITEM	QTY -041	QTY -043	P/N	DESCRIPTION
1	X		D2989-041	BASKET LID ASSEMBLY
2		X	D2989-043	BASKET LID ASSEMBLY
3	1		D2506	LABEL PLATE
4	1		D2512-7	RIB
5	2		D2581	MOUNTING BRACKET
6		1	D2989-3	RIB
7		1	D2989-4	RIB
8		2	D2989-5	RIB
9	2		D2989-13	RIB
10	2	1	D2989-17	RIB
11	2		D2989-19	RIB
12		2	D3182-1	HINGE
13		2	D3442-3	SHIM
14		1	D3827-041	RIB ASSY (INBOARD)
15	1		D3832-3	MESH, BASKET LID
16		1	D3832-5	MESH, BASKET LID
17	2		D3833-3	MESH, LID END
18		2	D3833-5	MESH, LID END
19	1		D3836-041	RIB ASSY (BASKET LID, LH)
20	1		D3836-042	RIB ASSY (BASKET LID, RH)
21		1	D3838-041	RIB ASSY (BASKET LID, LH)
22		1	D3838-042	RIB ASSY (BASKET LID, RH)
23	1		D3852-041	RIB ASSEMBLY
24	1		D3852-042	RIB ASSEMBLY

RELEASED
08/11/18 M

D	REVISED -041/043 PARTS LISTS AND ADDED "ITEM" COLUMN TO PARTS LIST (ZN D3-1); D3838-041 REPLACES D2989-9/15, D3838-042 REPLACES D2989-10/15; D3838-041 REPLACES D2989-11/12; D3838-042 REPLACES D2989-11/12; D3852-042 REPLACES D2989-2; REMOVED D2327-3 (NOW INSTALLED ON D3836 DWG), D2989-4/10 (NOW ON D3836 DWG), D2989-1/2/7-15 (NOW ON D3838 DWG) AND D2989-11/12 (NOW ON D3852 DWG). REASON: TO SATISFY "LEAN MANUFACTURING" PROGRAM	MB	08.09.24
C	FRAME MATERIAL WAS 0.080 WALL; MESH MATERIAL UPDATED; DRAWING TRANSFERRED TO "B" FORMAT AND CURRENT DRAFTING STANDARD	AJS	08.06.20
B	ADD SHIM UNDER HINGES, UPDATE LID DIMENSIONS	PH	05.06.07
A	NEW ISSUE	DS	00.10.27
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	A		
CHECKED	RJS	DRAWING NO.	REV. D
MFG. APPR.	MM	D2989	SHEET 1 OF 2
APPROVED	WJH	TITLE	SCALE
DE APPR.	WJH	BASKET LID ASSEMBLY	
DATE	08.09.24	COPYRIGHT © 2000 BY DART AEROSPACE LTD THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS TO BE KEPT IN A SECURE CONDITION. IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

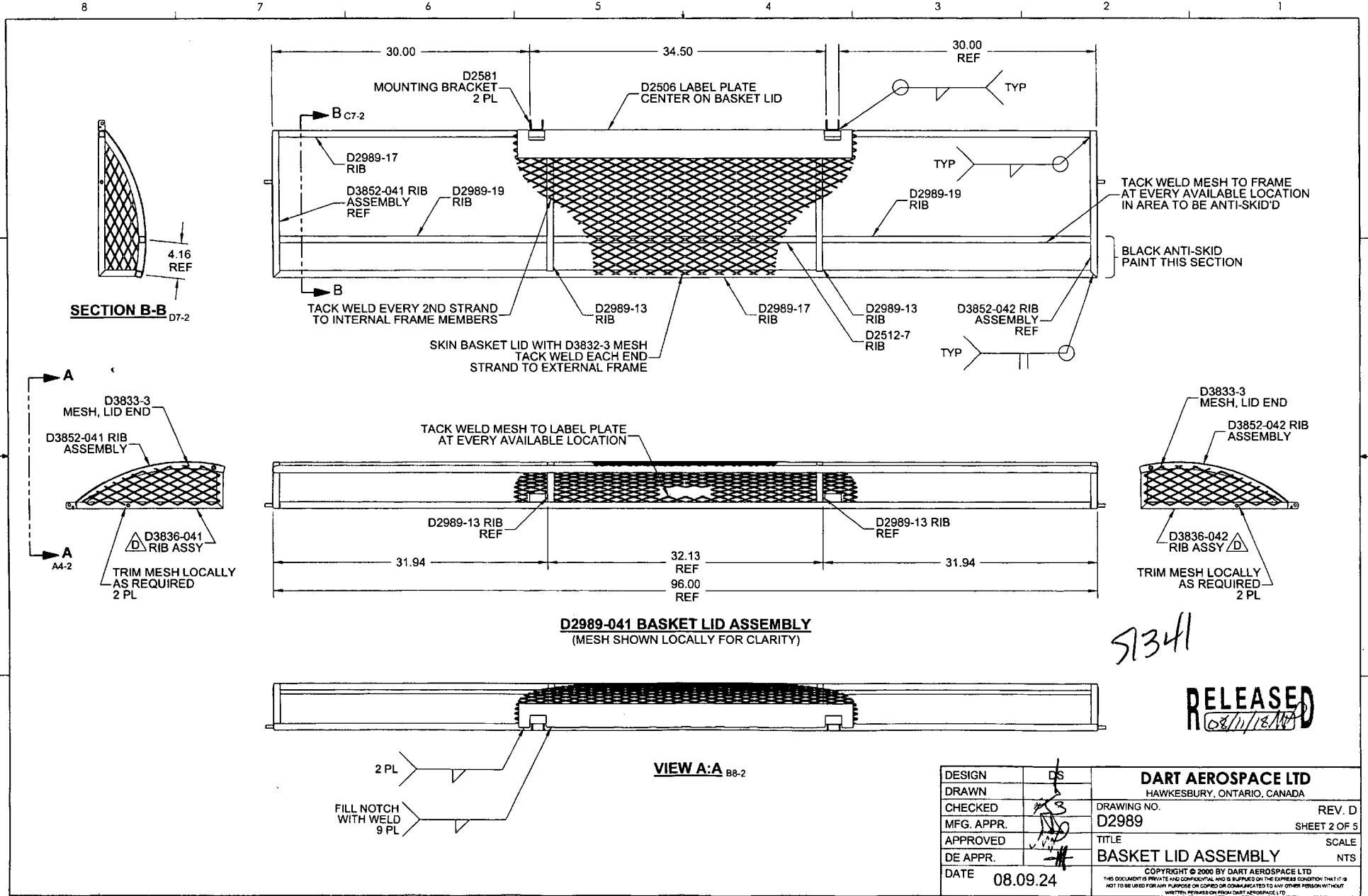
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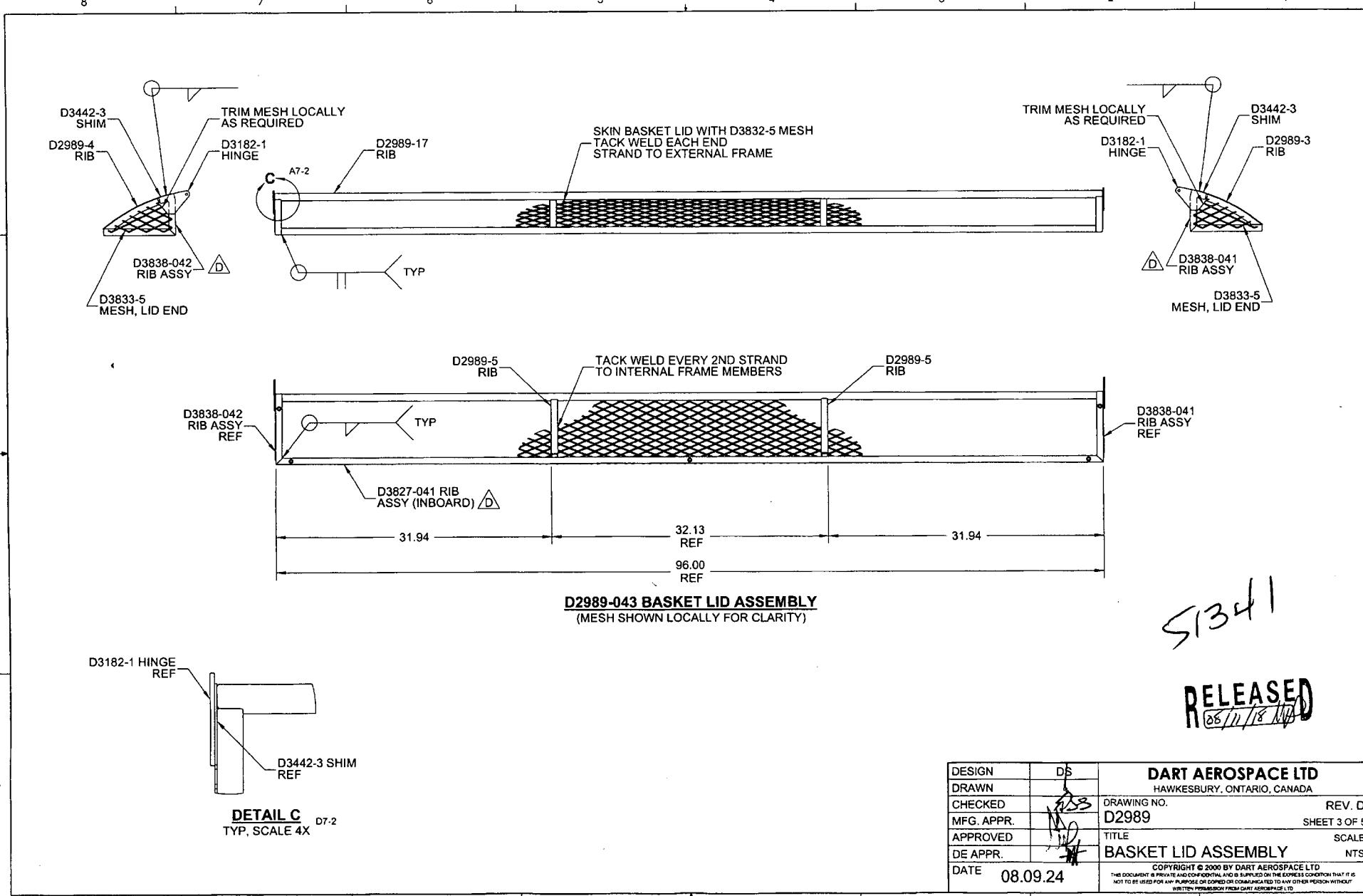


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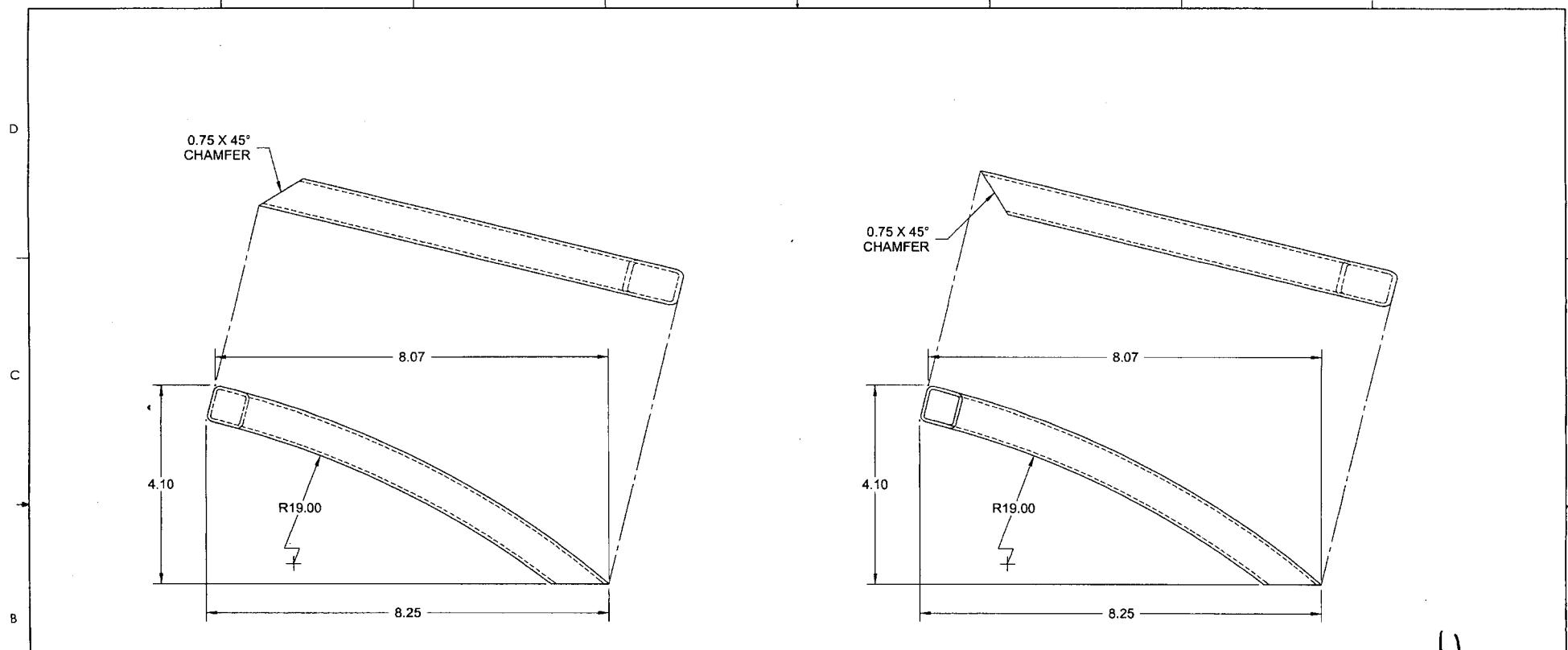
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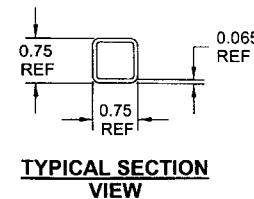
NOTE: Date & initial all entries

8 7 6 5 4 3 2 1



NOTES:
 1) MATERIAL: D3166-3 BASKET HOOP
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 8) WEIGHT: D2989-3/-4 = 0.39 lbs;

8 7 6 5 4 3 2 1



DESIGN	DS	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. D
MFG. APPR.		D2989	SHEET 4 OF 5
APPROVED		TITLE	SCALE
DE APPR.		BASKET LID ASSEMBLY	
DATE	08.09.24	NTS	

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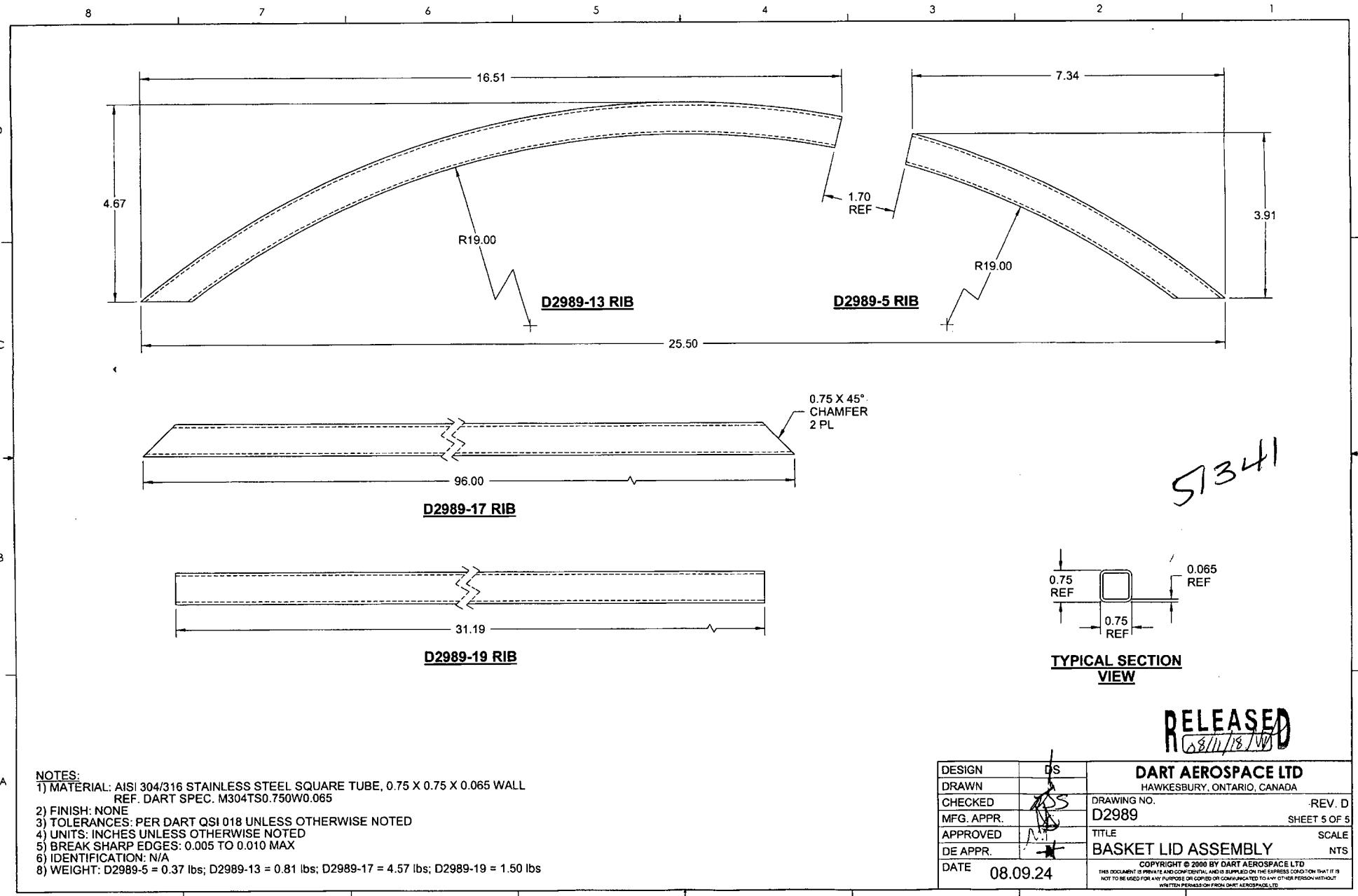
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